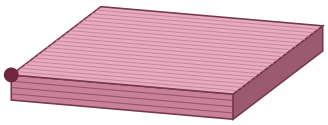
One filament recipe, *three surfaces.*

Meter placement guide

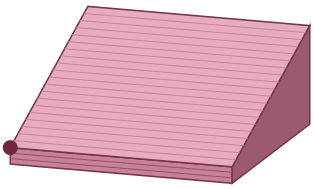
55% magenta / 45% white PLA



0° Flat top

Near-left corner

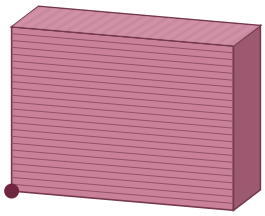
Measure toward the back.



30° Ramp

Low-left corner

Measure along the slope.



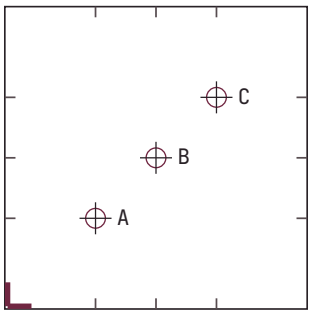
90° Wall

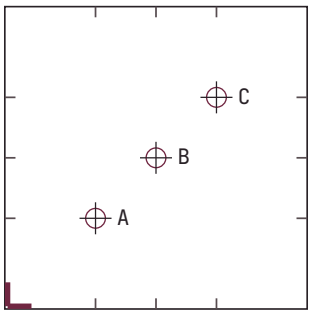
Bottom-left corner

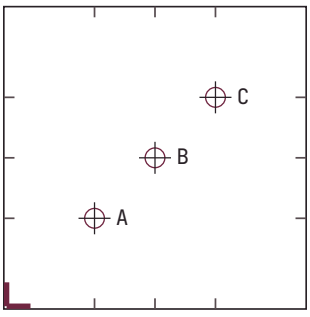
Measure up the front face.

Cut out the 40 × 40 mm guides

Face the front of the build plate. Match the heavy corner to the corner shown above.







Spot centres (x, y) in mm A (12, 12) B (20, 20) C (28, 28)

For each spot, mark its two edge ticks on tape beside the face. Lift the paper and sight along the two marks to centre the meter where they meet. Keep the aperture clear of paper and tape.

Print at actual size (100%)

Check the bar with a ruler before cutting.

